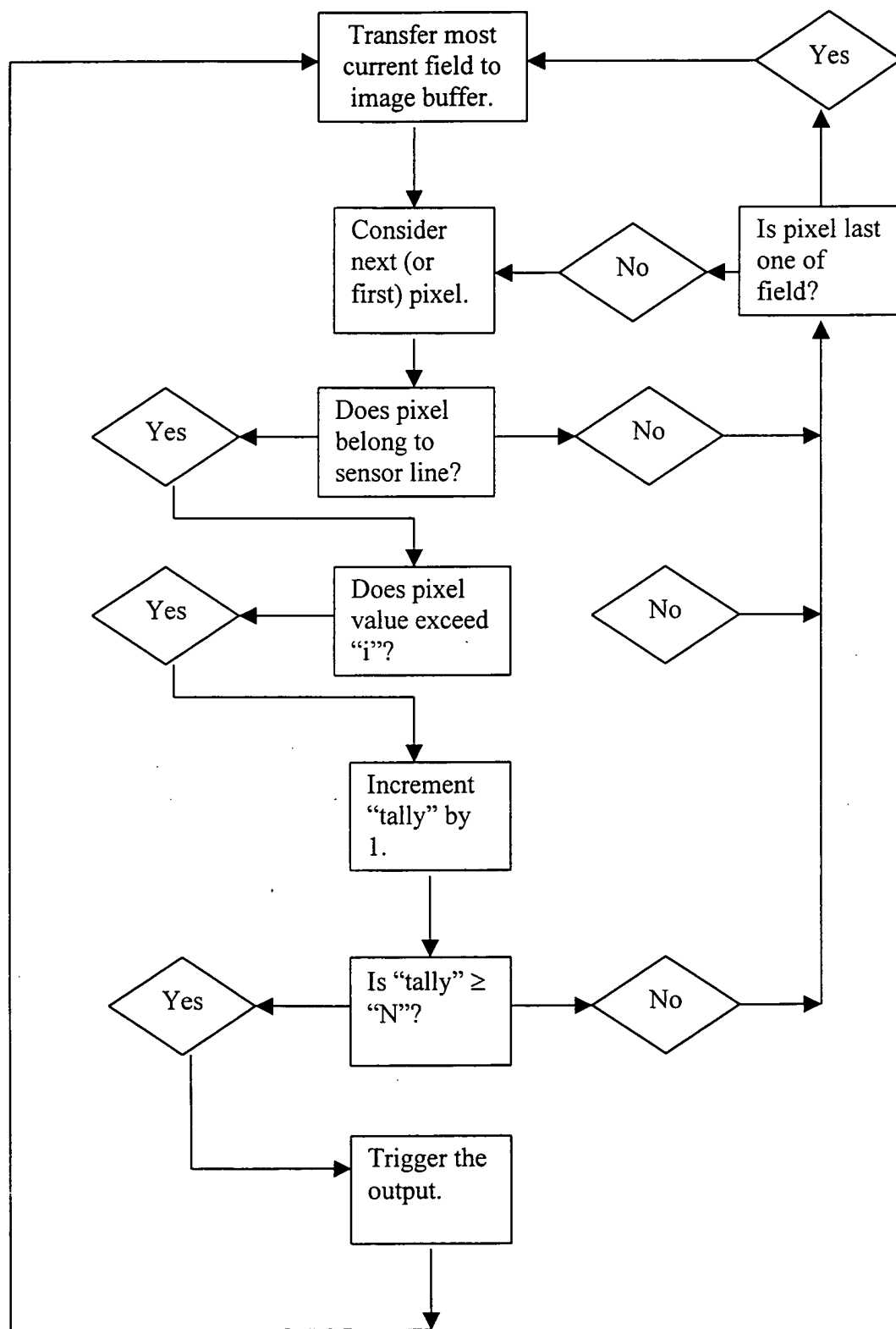


Figure 2

Figure 3



At POWER = 1000.00

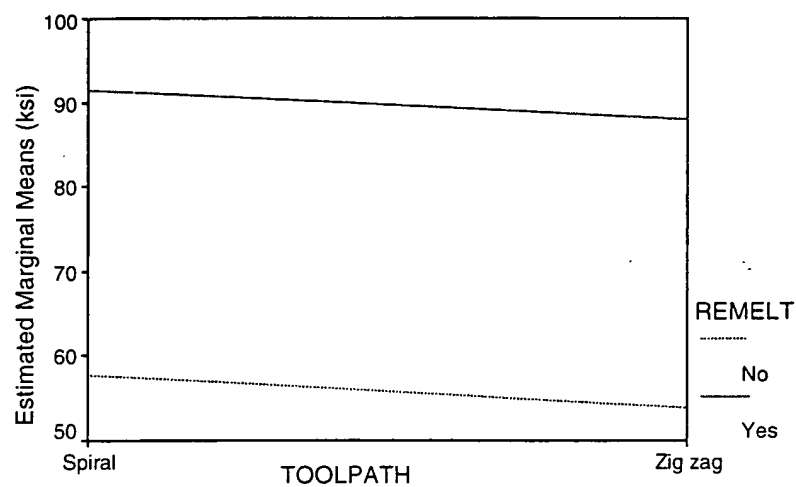


Figure 4A : Profile plot for Tool Path vs Remelt at Power = 1000 w

At POWER = 1200.00

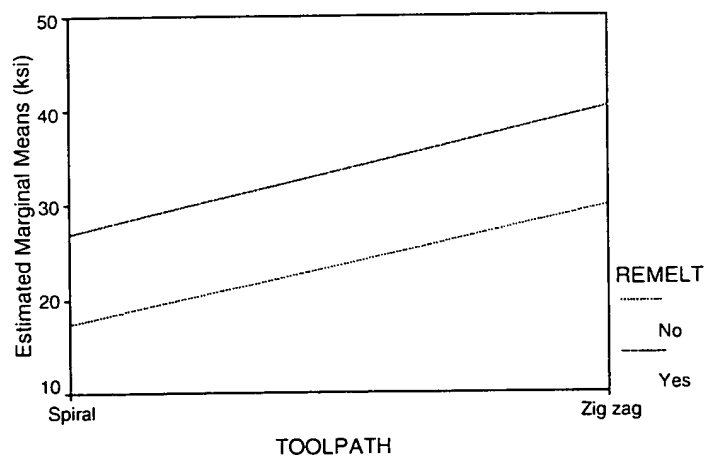
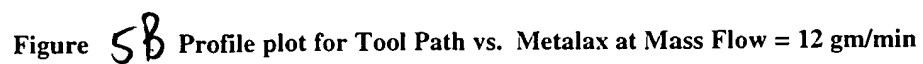


Figure 4B : Profile plot for Tool Path vs Remelt at Power = 1200 w

1. The first group of people who are interested in the study of the history of the world are the historians. They are people who study the past and try to understand what happened and why it happened. They use a variety of sources, including books, documents, and artifacts, to reconstruct the past.



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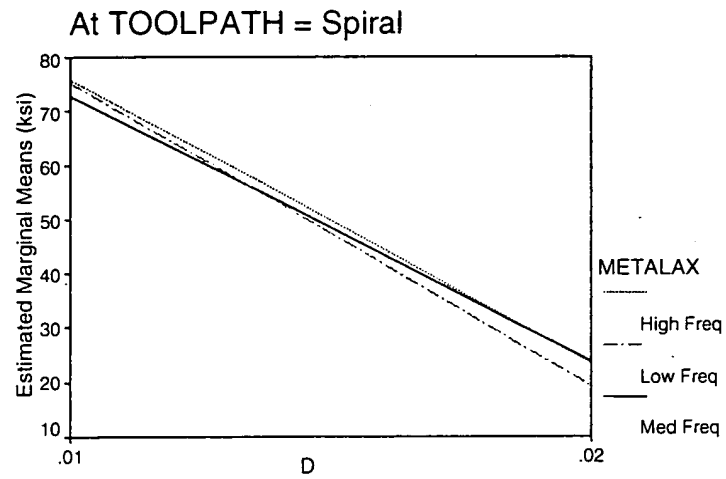


Figure 6A Profile plot for Layer thickness vs Metalax at Tool Path = Spiral

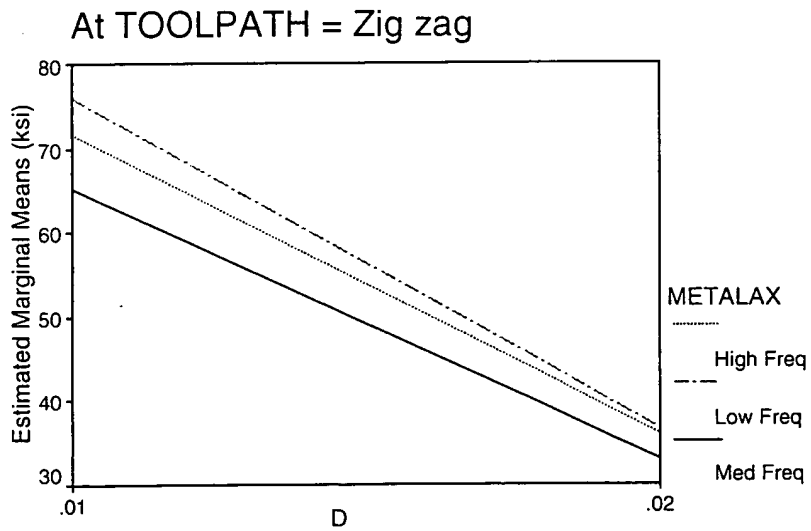


Figure 6B Profile plot for Layer thickness vs Metalax at Tool Path = Zigzag

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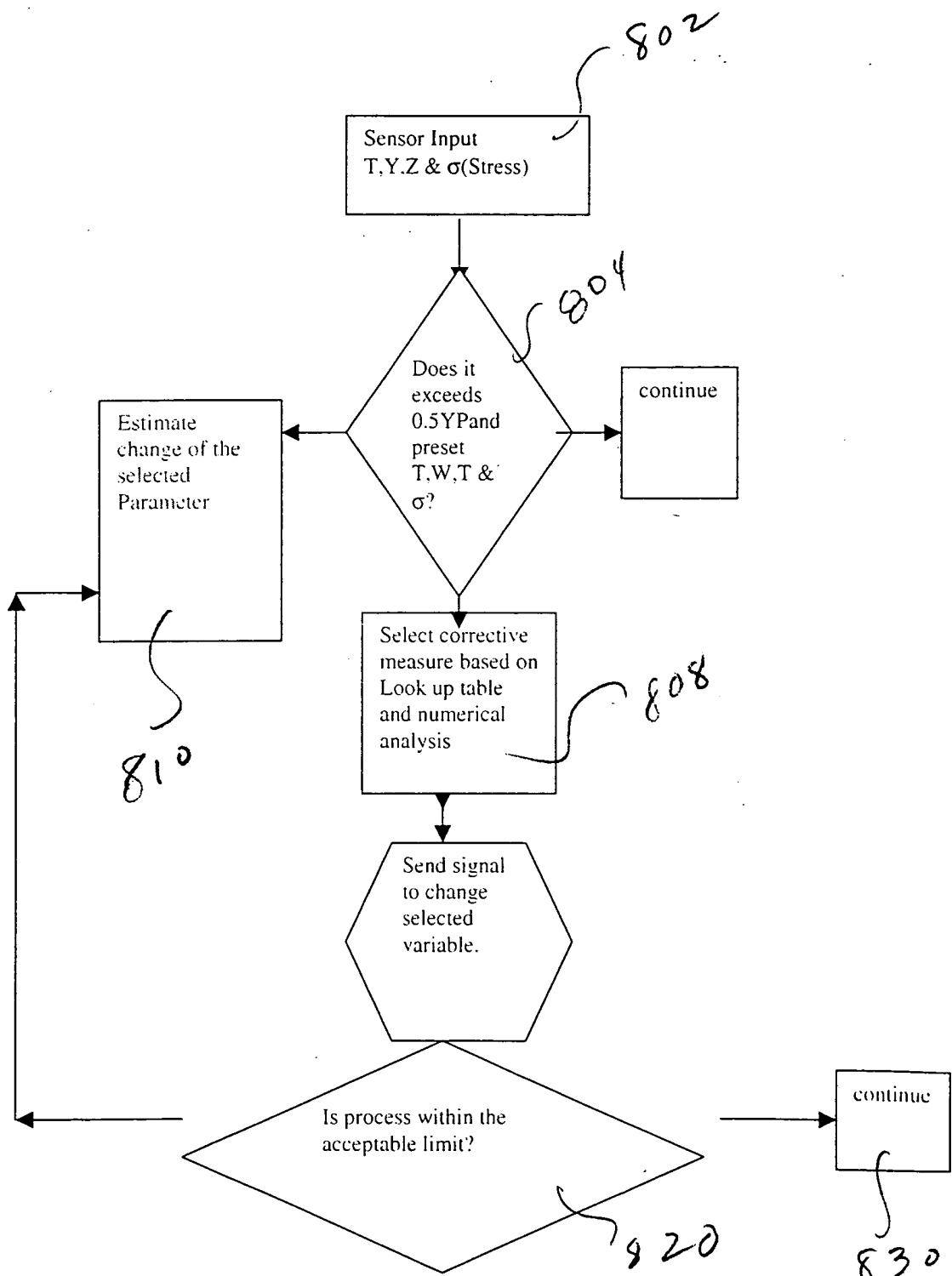


Fig - 8